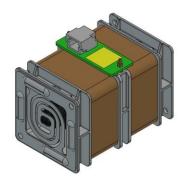


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CONTENT

- 1. SPECIFICATIONS
- 2. DRAWING
- 3. TEST METHOD
- 4. RELIABILITY TEST
- 5. PACKING
- 6. HISTORY CHANGE RECORD



1. SPECIFICATIONS

Parameter	Unit	Conditions / Description	MIN	TYP	MAX
Rated Voltage	V(rms)			1.0	
Nominal Coil Resistance	Ohm		4.5	5.0	5.5
Acceleration	G _{0-p}	At rated voltage at resonance frequency, 200gr attached mass, at 22-24°C, 40-60%RH (see test method 3.2.1)		0.7	
Resonance Frequency	Hz	At 22-24°C, 40-60%RH (see test method 3.2.2)	47.5	50.0	52.5
Resonance Frequency	Hz	From 0°C to +40°C (see test method 3.2.2)	46.0	50.0	54.0
Transient Voltage Max	V _{p-p}	≥0,2kg attached mass		5.0	
Operating Temperature	C°		-20		+60
Storage Temperature	C°		-30		+70
Operating Humidity	RH%		+10		+90
Storage Humidity	RH%		+5		+95
Weight	g			18.0	

Remark:

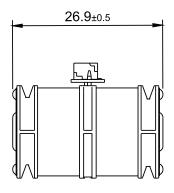
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CHANGED BY	Rabea Richter	DATE	2024.04.05	HF2-50MSC-02 A	Α
DRAWING NO.	453734700				, ,

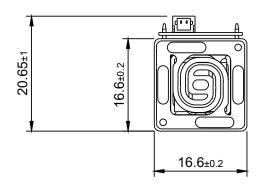


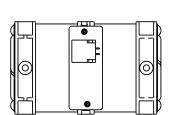
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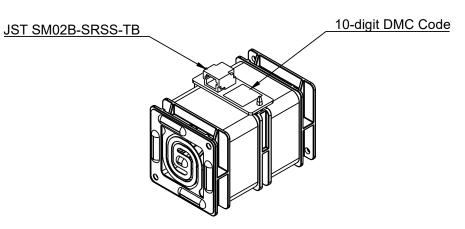
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2. DRAWING









Tolerance: ±0.3mm

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3. TEST METHOD

3.1 TEST EQUIPMENT

Function	Manufacturer	Model Number
Acceleration Measurement		
Function Generator	Rigol	DG2052
Power Amplifier	Toellner	TOE7608
Interface	NI	USB-4431
Accelerometer	PCB Piezotronics	352C33
Electrical Measurement		
Audio Analyzer	NTi Audio	FX100

3.2 TEST FIXTURE

3.2.1 ACCELERATION MEASUREMENT

For this test bench, a defined load (30g to 200g weight) is centric suspended at its four edges inside a heavy metal frame (1mx1m). The suspension is made by 4 thin threads, with a spring inserted at the top.

The actuator and the accelerometer are mounted stiffly on the load.

3.2.2 ELECTRICAL MEASUREMENT

Electrical impedance response has been measured with infinite mass mounted to the actuator.

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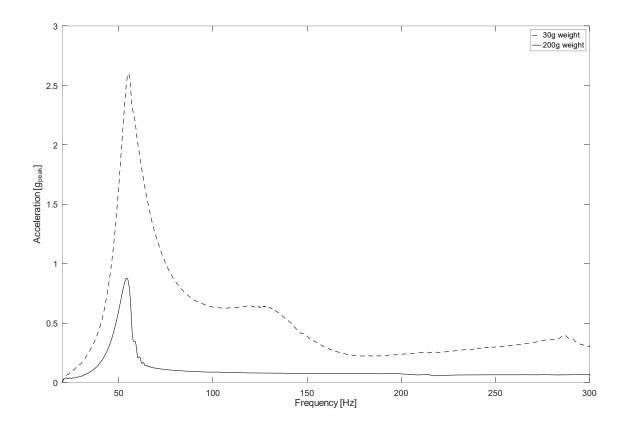


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3.3 MEASUREMENT CURVES (only for reference)

3.3.1 ACCELERATION CURVE



3.3.2 IMPEDANCE CURVE

TBD

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4. RELIABILITY TEST

Test Name	Test Description	Success Criteria
Life Test	1Vrms, 50Hz Duration 240hours, Cycles	Meet specification within 80% of initial value after 4
	10x0.5s ON/0.5s OFF to	hours at room temperature.
	10x1s ON/0.5s OFF to 5s on/2s OFF	
Temperature Cycle Test	-20±2°C, 30min.	Meet specification within 80% of initial value after 4
	+60±2°C, 30min.	hours at room temperature.
	1H/Cycle, Cycles 240	
	-20°C +60°C	
Short Term Life Test	1Vrms, 50Hz 80°C/40%RH,	Meet specification within 80% of initial value after 4
	6hours (0.5s ON/0.5s OFF)	hours at room temperature.
High Temperature Test	+70±2°C	Meet specification within 80% of initial value after 4
	85%RH	hours at room temperature.
	168 hours	
Low Temperature Test	-30±2°C	Meet specification within 80% of initial value after 4
	168 hours	hours at room temperature.
Humidity Cycle Life Test	1Vrms, 50Hz	Meet specification within 80% of initial value after 4
	(10X0.5s ON/0.5s OFF to 10X1s ON/0.5s OFF	hours at room temperature.
	to 5s ON/2s OFF),	
	+25°C/90%RH (5.5h)	
	+50°C/30%RH (5.5h)	
	12h/Cycle, Cycles 4	
	25°C 90%RH 50°C 30%RH 5.5h 0.5h	
Drop Test	1.5m to concrete /in specified drop buck	Meet specification within 80% of initial value after 4
	onto 6 face planes and 4 corners 2 times	hours at room temperature.

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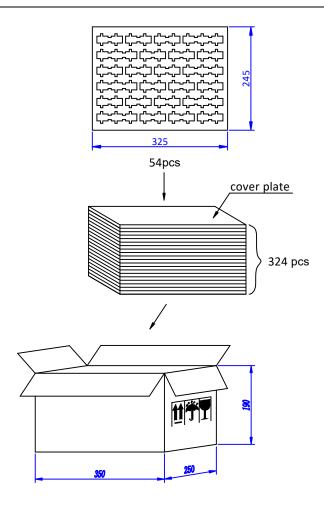
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5. PACKING

5.1 PACKING QUANTITY

54pcs per tray 6 trays per carton 324 pcs per carton in total Carton size: 25x35x19cm



6. HISTORY CHANGE RECORD

REV		DATE	
	BEFORE CHANGE	AFTER CHANGE	
A0		Initial version	2024.03.22
A1		Add Acceleration Curve	2024.04.05

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