

PIEZO BUZZER

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1. SPECIFICATIONS

Parameter	Unit	Conditions / Description	MIN	ТҮР	MAX
Rated Voltage	Vp-p	Square wave		5	
Operating Voltage	Vp-p		1		25
Rated Current	mA	Value applying at rated voltage (5Vp-p square wave,1/2duty)			3
Capacitance	nF	At 100Hz	8.4	12	15.6
SPL	dB	Value applying at rated voltage (5Vp-p square wave,1/2duty), at 4.100Hz In 10cm distance	68		
Resonance Frequency	Hz			4.100	
Plating layer of plate				TIN	
Contact				SMD	
Packaging				REEL	
Operating Temperature	°C		-20		+70
Storage Temperature	°C		-30		+80
Weight	g				0.3

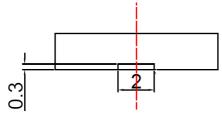
DESIGNED BY	Rabea Richter	DATE	2019.02.22	PART NO.	INDEX
RELEASED BY	Christopher Pagel	DATE	2019.02.22		
CHANGED BY	Rabea Richter	DATE	2019.11.07	BPF 0905S A	ΑΙ
DRAWING NO.	435184881			D1 E 0303071	, ·

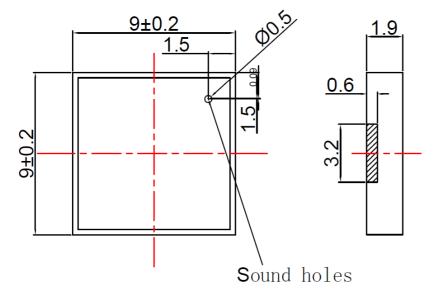


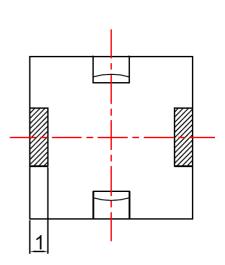
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2. DRAWING







Tolerance: ± 0.3 Unit: mm

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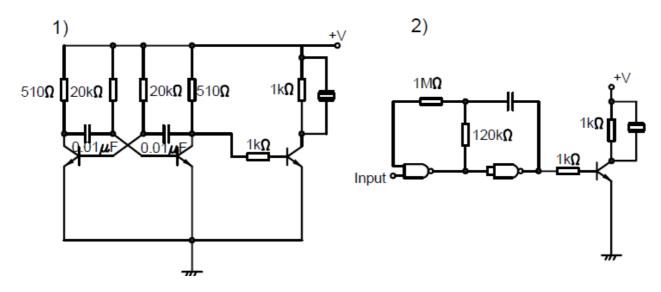
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3. TEST METHOD

3.1 RECOMMENDED CIRCUIT

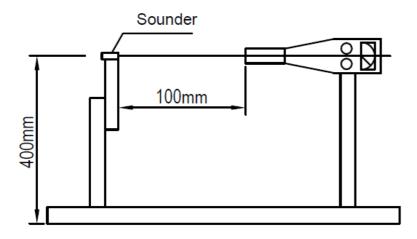
The following are examples of externally driven circuits.

- 1) Unstable multi-vibrator using Tr.
- 2) Circuits using inverters or NAND gates.



3.2 STANDARD TEST FIXTURE

No reaction in space with in 400mm in all direction



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4. RELIABILITY TEST

4.1 High Temperature Test

Temperature +80°C

Duration 96 hours

4.2 Low Temperature Test

Temperature -30°C
Duration 96 hours

4.3 Temperature Cycle Test

Cycles 5 +70*C -20*C +25° C +25° C -30min 15min 30min 15min

4.4 Humidity Test

Temperature +40°C
Relative Humidity 90~95% RH
Duration 96 hours

All these tests above should be measured after leaving normal temperature for 2 hours.

4.5 Vibration Test

Vibration Frequency 10~55Hz Amplitude 1.5mm

Duration 2 hours each of 3 axis

4.6 Drop Test

Height 75 cm (to 40mm thick wooden board)

Direction 3

4.7 Solderability

Temperature 300 ± 5 °C Duration 3 ± 1 seconds

4.8 Solder Heat Resistance

Temperature $255 \pm 10^{\circ}$ C Duration 30 seconds

Notice:

All specification must be satisfied in this condition. SPL: allowable deviation ±5dB of the initial value after testing

5. REFLOW CONDITION

Temperature profile for a lead-free reflow process

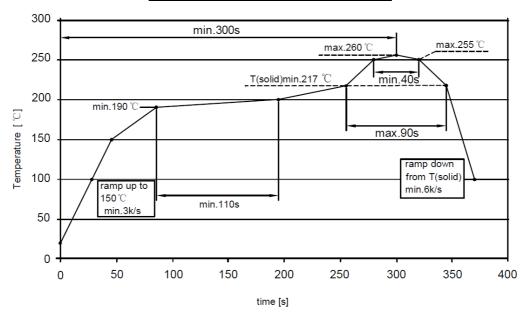


Fig. 1 Recommended soldering Temperature-Time profile (Reflow soldering)

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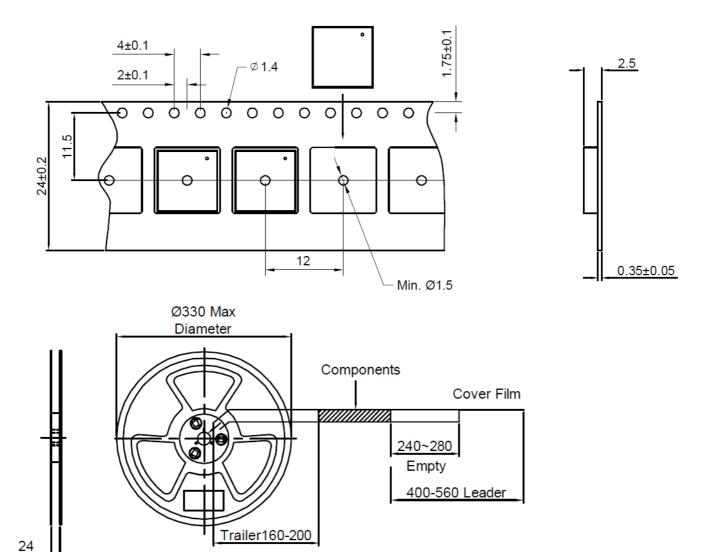


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6. PACKING

6.1 PACKING DRAWING

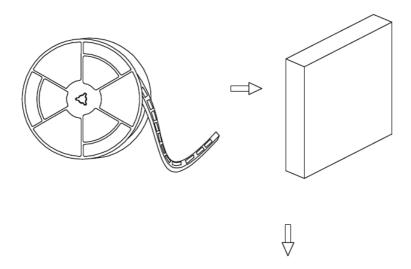


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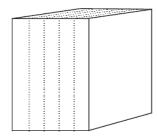
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6.2 PACKING QUANTITY

1000pcs per reel 5 reels per carton 5000pcs per carton in total Carton size: 38x28x37cm 12 cartons per tray Tray size: 85x77x74cm



7. NOTICE

7.1 The products mustn't be washed

7.2 Storage Condition

The products should be stored in a room, where the temperature/humidity is stable. And avoid such places where there are large temperature changes. Please store the products at the following conditions:

Temperature: -10 to + 40°C Humidity: 15 to 85% R.H.

7.3 Expire Date on Storage

Expire date (Shelf life) of the products is six months after delivery under the conditions of a sealed and an unopened package. Please use the products within six months after delivery. If you store the products for a long time (more than six months), Use them carefully, because the products may be degraded in the solderability and/or rusty. Please confirm solderability and characteristics for the products regularly.

7.4 Notice on Product Storage

- (1) Please do not store the products in a chemical atmosphere (Acids, Alkali, Bases, Organic gas, Sulfides and so on), because the characteristics may be reduced in quality, and/or be degraded in the solderability due to the storage in a chemical atmosphere.
- (2) Please use the products immediately after the package is opened, because the characteristics may be reduced in quality, and/or be degraded in the solderability due to storage under the poor condition.
- (3) Please do not drop the products to avoid cracking of ceramic element.

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8. HISTORY CHANGE RECORD

REV		DATE	
	BEFORE CHANGE	AFTER CHANGE	
1	Old Layout	New Layout	2019.11.07

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